



# DH105

## FORD AU 5.0L FITTING TIPS

Disconnect battery  
Disconnect and remove old system  
Unplug spark plug leads and remove spark plugs  
Undo oxygen sensor plugs on both sides  
Remove air box lid and air pipe from car to gain access to LHS  
Disconnect steering shaft from rack (Take out bottom bolt, loosen top and slide up)  
Undo sway bar rubber mounts from chassis rail and swing sway bar down to gain room to fit header through  
Undo original headers and cats and take out from underneath  
Take oxygen sensors out from original engine pipe

### RHS

You can move water tank over on top of battery if you want more room to work  
Lift header up from underneath – ‘thread’ steering arm through pipes three and four  
Reconnect steering shaft  
Start all header bolts before doing them all up evenly and tight  
Refit spark plugs, leads and oxygen sensor

### LHS

Firstly re-route the starter motor supply wire inboard and around the solenoid  
Lift header up from underneath  
Start all bolts loosely then do all up evenly and tightly  
Refit spark plugs, leads and oxygen sensor

Refit sway bar  
Hook up system  
Refit air box and reconnect battery

When started for the first time don't be concerned by the smoke this is just the heat proof paint burning in.

