



DH107

VB-VS 5.0L EFI V8

Header Fitting Tips

Disconnect battery.

Remove original engine pipes and manifolds.

Remove starter motor. Remove heat shield on starter if solenoid is on side of starter.

Drop steering rack.

Turn rack over to the right hand side. Removing clip on the power steering return line from the sub frame will help 'loosen up' the rack.

Check the position of the fuel line going to the fuel canister. It must be on the top of the chassis rail. If it isn't, bend it up and secure it with the brake lines.

Remove spark plug # 2,3,4&5.

Lift right hand and left hand headers up from underneath.

Fit starter motor up while left hand header is still loose, so you can swing it out to gain room for the starter.

Tighten left hand side. (Have a look at the collector height as you can lift the header before you lock it up.)

Re-fit starter motor and re-route starter wiring to underneath the engine mount.

Re-fit steering rack and steering shaft.

Turn steering to the right hand side

"Thread" RHS #4 either up from underneath, or down from above.

Tighten right hand side.

Re-fit spark plugs.

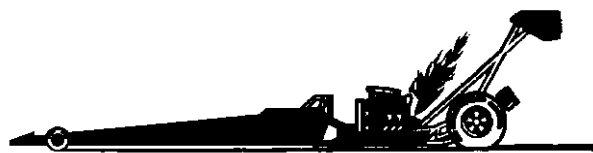
When started for the first time don't be concerned about the smoke it's just the heat proof paint on the headers burning in.

NOTES:

Cable tie oxygen sensor extension to gearbox and run on top of starter through engine mount to original clip and secure.

We recommend fitting a heat shield between the right hand collector and the fuel lines.

If headers are close to steering arm, loosen engine mounts and tilt engine left or right to achieve maximum clearance.



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