



DH121

VN - VP - VR COMMODORE V6 (Non EcoTec) FITTING TIPS

Disconnect battery.

From underneath vehicle remove oxygen sensor and remove original engine pipes.

Unplug spark plug leads.

Remove factory exhaust manifolds.

RHS

Undo steering knuckle from rack.

Undo two steering rack mount bolts and pull entire rack down to allow room to fit up header. (Take caution of the power steering lines attached to steering box.)

Separate rear pipe from the header at 4 bolt plate and feed main part of header up from underneath past the steering.

Feed single pipe from the top and start the four bolts at the plate.

Start all the header bolts and once all are started tighten them together.

Re-fit ignition leads.

LHS

Feed header up from underneath vehicle.

Start all header bolts and once all are started tighten them up together.

Re-fit ignition leads.

Y-Piece bolts up to headers and cat

Put oxygen sensor back in Y-Piece.

When started for the first time don't be concerned by the smoke this is just the heat proof paint burning in.

ENJOY



HOME OF HORSEPOWER