



DH123

VT-VX V6 Ecotec

FITTING TIPS

Disconnect battery.
From underneath vehicle remove left and right oxygen sensors.
Remove original engine pipe and cat assembly.
Undo spark plug leads (left & right side)
Undo and remove right hand manifold
Fit right hand header from top.
Undo heat pipe from left hand manifold
Undo dipstick tube bracket and remove
Undo & remove left hand manifold
Fit left hand header up from underneath.
Do up header bolts, once all started.
Transfer male-male heat pipe connector from manifold to left header.
Fit heat pipe to header.

Dual cat conversion

Fit cat pipes up to headers.
Refit oxygen sensors.
Fit dual cat system.

When started for the first time don't be concerned by the smoke this is just the heat proof paint burning in.

ENJOY

