



DH 128

VE Commodore V8 FITTING TIPS

- Remove the rear oxygen sensors.
- Remove factory exhaust system from cats back.
- Undo the steering knuckle at the rack (13mm bolt) and slide knuckle up and off the splined shaft, sit steering shaft off to the side.
- Unplug the oxygen sensors on the engine side of the cats.
- Remove the engine cover.
- Remove the spark plug leads.
- Remove the engine oil dipstick and the tube.
- Undo the factory manifolds.
- Remove the manifold and cat assemblies from underneath the vehicle.
- Remove the oxygen sensors from the manifold.
- Lift the new headers up from underneath.
- Sit the dipstick tube through the engine mount bracket while the right hand header is floating around.
- Sit gaskets in place.
- Start all the bolts loosely (We recommend using anti-seize on the threads as heads are alloy.)
- Tighten header starting from centre and working out.
- Refit spark plug leads, dipstick and engine cover.
- Refit front oxygen sensors into the collector of new headers. (You will need to use the supplied square plug extension lead for the LHS)
- Fit cats and system.
- Refit rear oxygen sensors into rear of cats. (You will need to use the supplied rectangle plug extension lead for the RHS)

Thank you for purchasing a Di Filippo High Performance System



HOME OF HORSEPOWER