



DFFK 35 SPLINE

Full floating hub kit

Thank you for choosing our full floater hub kits. We make all our parts out of the best material money can buy. The alloy hub is 6061 grade. The stubs are 4140 chrome molly. The bearing kits are all Timken. The drive plates are 4340 grade material.

Warning the spindles are stamped (L & R) as is the bearing retaining nuts. Make sure you place the spindles in the right side of the diff R is for RHS of car.

With assembly of the spindle we recommend to plug weld near the end of the spindle 3" in, and full weld around the outer part of the spindle to the end of outer diff tube.
Bearings assembly. Lube them up for assembly. It's not necessary to pack them with grease due to the fact they run in diff oil

Setting the bearing pre load. Place the bearing into the back of the hub then place seal into the rear of the hub after the bearing.
Turn over the hub then fit the front bearing into the hub. Then place the floater hub with bearings on to the spindle.
Once all is in place then put the locking washer into place. After that put the nut onto the spindle and tighten firmly. Then back of the nut and retighten buy hand. Then lock the nut up with the locking washer tab.

With the wheel studs we recommend to use 222 lock tight on the studs to the hubs and tension up to 80 foot pound of torque.

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